



User Manual

# LucidControl AI4/AI8

4/8 Channel Analog Input USB Module

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## 1 Introduction

This document describes the functionality of the LucidControl AI4/AI8 USB module measuring 4/8 analog voltages or currents controllable via Universal Serial Bus.

This document explains functions which are specific to the AI4/AI8 module.

## 2 Setup and Installation

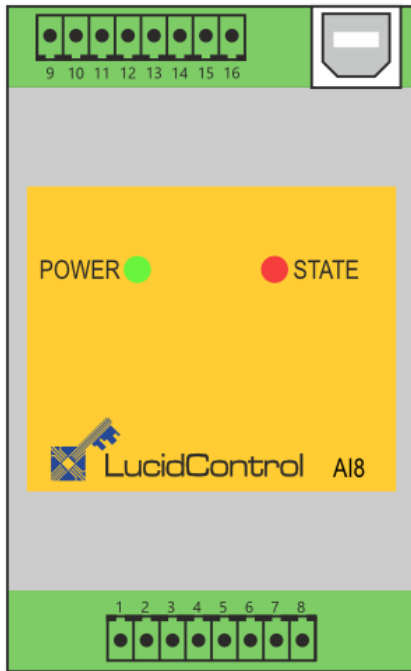


Fig. 1 shows the sketch of the AI8 analog input module with 8 analog voltage or current input channels.

Each IO connector has 8 terminals, one positive and one negative pin.

The lower IO connector is used for channels 0 to 3. It is present on the AI4 and AI8 modules.

The upper IO connector available on the AI8 analog input module only. It is used for the channels 4 to 7.

**Fig. 1 Analog Input Module AI8**

## 2.1 Safety Information

LucidControl complies with regulations and industrial standards active in the EU. To keep the device functional, the following safety and maintenance information must be adhered.

The device must only be used for the intended purpose.

The device must not be used under the following conditions:

- It is obviously damaged
- An error was detected
- Outside humidity and temperature limits
- Unauthorized personnel



Never apply voltages higher than 30V (or lower than -30V) to any IO terminal. This would damage the device.

## 2.2 Configurations

Module Type	Type Number	Input Signal Range	
		$V_{Min}, I_{Min}$	$V_{Max} / I_{Max}$
Positive Voltage Inputs	LCTR-AIn-5	0 V	5 V
	LCTR-AIn-10	0 V	10 V
	LCTR-AIn-24	0 V	24 V
Symmetrical Voltage Inputs	LCTR-AIn-5S	-5 V	5 V
	LCTR-AIn-10S	-10 V	10 V
	LCTR-AIn-24S	-24 V	24 V
Current Inputs	LCTR-AIn-20M0	0 mA	20 mA

**Tab. 1 Input Range**

Tab. 1 shows the available module types and their input range.

The analog input module can measure voltages in the range  $V_{Min} \leq V_{IN} \leq V_{Max}$  and currents in the range  $I_{Min} \leq I_{IN} \leq I_{Max}$

## 2.3 Interface and Interconnection

### 2.3.1 USB Connection

LucidControl USB modules are connected to the computer by using a USB 2.0 cable which must not extend a length of 5 m. They are “bus powered” what means that the host computer supplies the module with power.

LucidControl AI4/AI8 module is rated with a maximum current of 40 mA.

## 2.3.2 IO Connection

### 2.3.2.1 Voltage Inputs

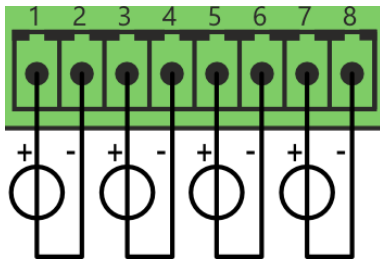


Fig. 2 AI4/AI8 Voltage Inputs

Fig. 2 shows the connection of the channels 0 to 3 of the AI4/AI8 module.

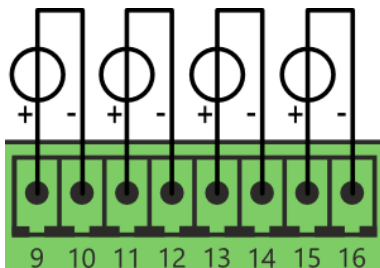


Fig. 3 AI8 Voltage Inputs

Fig. 3 shows the connection of the channels 4 to 7 of the AI8 module.

### 2.3.2.2 Current Inputs

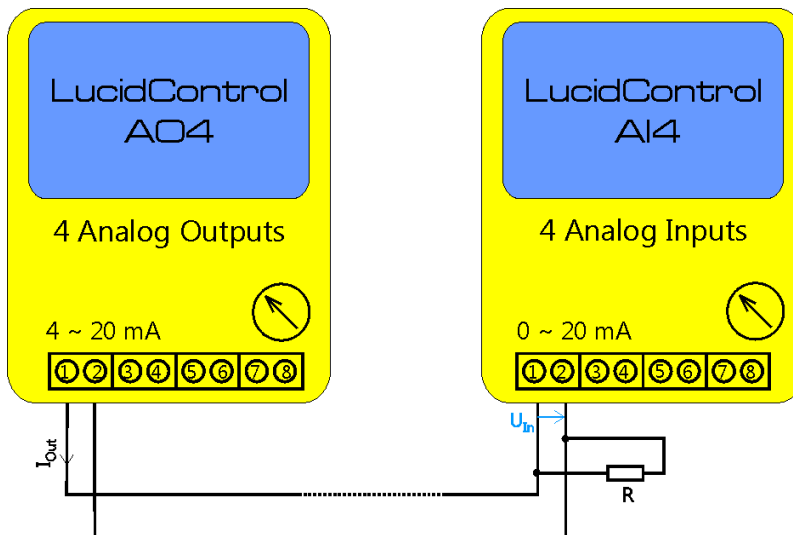


Fig. 4 Analog Current Input Module Connection

Fig. 4 shows how the analog inputs of the AI4-20M0 are used as current inputs. The module is able to measure currents in the range of 0 to 20mA.

In Fig. 4 the analog input module measures a 4-20mA signal is created by the LucidControl analog output module.

The AI4/AI8-20M0 module is supplied with 4/8 pcs of 500 Ω precision burden resistors. The resistors can be connected to the input terminals in parallel to the input signal.

The AI4/AI8-20M0 is able to measure both, 0-10 V signals as well as 0-20 mA signals. The burden resistor is only necessary for 0-20mA current inputs.

The burden resistor transforms the 0-20mA current into a voltage:

$$U_{In} = R || R_{In} * I$$

In this formula I is the measured current. R is the 500  $\Omega$  burden resistor. Most of the current I is flowing through R but a small part is flowing through the input resistance of the analog input circuit. This causes that the maximum measured voltage is lower than

$$U_{In} = 500\Omega * 20mA = 10V$$

The maximum voltage at a current of 20mA is 9,985V caused by the input resistance of approx. 300k $\Omega$ .

For the current value types (e.g. CUS4) this calculation is done by the module.

## 2.4 Setup of Hard- and Software

Setting up LucidControl hardware is straight forward:

1. Ensure that no signal is applied to the IO Connector
2. Connect LucidControl via USB with the computer
3. Applies for Microsoft Windows older than Windows 10 only: The system asks for an installation file. This is not a driver but only an information file (INF). The file can be downloaded from our website [www.lucid-control.com/downloads](http://www.lucid-control.com/downloads)
4. LucidControl switches the green power LED on. The module can be used.

### 2.4.1 Windows

After the installation has finished, the Windows Device Manager lists a new serial port (COM). The module can be accessed by using this port.

If more than one module is connected to a computer, the operating system ensures that the same serial port number is assigned to the module(s) after restart.

### 2.4.2 Linux

The module is immediately installed as `/dev/ttyACMn` device where `n` is a number referring to the index of the device.

#### Note

If more than one module is connected to a computer, Linux does by default not ensure that a module is permanently linked to the same `/dev/ttyACMn` device.

### 2.4.3 LucidloCtrl Command Line Tool

The LucidloCtrl command line tool can be downloaded from our website:

[www.lucid-control.com/downloads](http://www.lucid-control.com/downloads)

This page provides the command line tool LucidloCtrl for different architectures.

Please see the section 3 of the general *LucidControl User Manual* for more information about LucidloCtrl.

### 2.4.4 First Steps

After the module was successfully installed, the green Power LED is switched on signaling that the module is ready for use.

The following examples demonstrate the functionality of the module by using the LucidIoCtrl command line tool.

### Windows Examples

For all examples it is assumed that the USB IO module is connected to COM1.

#### Reading the voltages of 4 input channels

```
LucidIoCtrl -dCOM1 -tV -c0,1,2,3 -r [ENTER]
-> CH00:5.000 CH01:5.000 CH02:5.000 CH03:5.000
```

### Linux Examples:

For all examples it is assumed that the module is connected to /dev/ttyACM0.

#### Reading the voltages of 4 input channels

```
LucidIoCtrl -d/dev/ttyACM0 -tV -c0,1,2,3 -r [ENTER]
-> CH00:5.000 CH01:5.000 CH02:5.000 CH03:5.000
```



## 3 Module Operation

The LucidControl AI4/AI8 Analog Input Module measures the voltages or currents and converts it to a digital representation.

### 3.1 Operation Modes

#### 3.1.1 Inactive

In inactive mode the module returns a value of 0.

Inactive channels are skipped from processing, speeding up the conversion of the remaining active input channels.

#### 3.1.2 Standard

Input signals are converted in a round robin sequence.

### 3.2 Offset Compensation

The value of the IO Configuration Parameter *inAnOffset* is added to the measured result. This allows offset correction of  $\pm 3$  V or  $\pm 3$  mA.

A detailed description can be found in section 3.4.5.

#### 3.2.1.1 Oversampling

The AI4/AI8 modules use a precision 12 bit hardware ADC.

The hardware ADC oversamples the measured input signal at minimum by a factor of 256 (hardware oversampling) before the result is returned.

The AI4/AI8 firmware does additional firmware oversampling which can be configured by the IO Configuration Parameter *inAnNrSamples* (see 3.4.4).

The default firmware oversampling is 16 (*inAnNrSamples* = 16). This gives a total factor of 4096 (hardware oversampling x firmware oversampling = 256 x 16). This is a good compromise between accuracy and speed.

## 3.3 Commands

### 3.3.1 Getlo

This command reads a value of an analog input channel.

Command	Getlo	Access	Read
Opcode	0x46		
LucidIoCtrl Command Line Tool			
Call (-tV)	LucidIoCtrl -d[COMx] -c[Channel] -tV -r		
Return	CHn:VV		
	n	Input Channel	
	VV	Input Voltage	
Call (-tC)	LucidIoCtrl -d[COMx] -c[Channel] -tC -r		
Return	CHn:VV		
	n	Input Channel	
	VV	Input Current	
Call (-tA)	LucidIoCtrl -d[COMx] -c[Channel] -tA -r		
Return	CHn:DD		
	n	Input Channel	
	DD	ADC Value	

#### LucidIoCtrl Command Line Tool Example

Read voltage from input channel 0 (value is 5V):

```
LucidIoCtrl -dCOM4 -c0 -tV -r [ENTER]
-> CH0:5.000
```

Read current from input channel 0 (value is 15mA):

```
LucidIoCtrl -dCOM4 -c0 -tC -r [ENTER]
-> CH0:15.000
```

Read digital ADC value from input channel 0:

```
LucidIoCtrl -dCOM4 -c0 -tA -r [ENTER]
-> CH0:0x0064 (100)
```

#### Request Frame

OPC	P1	P2	LEN
0x46	Channel	Value Type	0

Value	Description		
Channel	Number of input or output channel (Range: 0 to 8)		
Value Type	Supported Value Types		
	Value Type	Value Range	Size
	Signed Voltage Resolution 1 $\mu$ V (0x1D)	-100,000,000 $\mu$ V ~ 100,000,000 $\mu$ V (-100 V ~ 100 V)	4 Bytes
	Signed Voltage Resolution 1 mV (0x1C)	-30,000 mV ~ 30,000 mV (-30 V ~ 30 V)	2 Bytes
	Signed Current Resolution 1nA (0x23)	-100,000,000 nA ~ 100,000,000 nA (-100 mA ~ 100mA)	4 Bytes
ADC Value (0x10)	0 ~ 65,535	2 Bytes	

## Response Frame:

Status	LEN	Data Field
Status	Length	Value

In case of successful execution, the command returns the value of the specified channel number.

In case of an error, the command returns the Execution Status Code documented in the general *LucidControl User Manual*.

### 3.3.2 GetloGroup

This command reads the input values of a group of analog input channels of the same Value Type.

Command	GetloGroup	Access	Read				
Opcode	0x48						
<b>LucidIoCtrl Command Line Tool</b>							
<b>Call (-tV)</b>	LucidIoCtrl -d[COMx] -c[Channels] -tV -r <u>Channels:</u> Comma separated list of channels e.g. -c0,1,3						
<b>Return</b>	List of values sorted from lower to higher channels CHn:vv <table border="1" style="margin-left: 20px;"> <tr> <td>n</td> <td>Input Channel</td> </tr> <tr> <td>vv</td> <td>Input Voltage</td> </tr> </table>			n	Input Channel	vv	Input Voltage
n	Input Channel						
vv	Input Voltage						
<b>Call (-tC)</b>	LucidIoCtrl -d[COMx] -c[Channels] -tC -r <u>Channels:</u> Comma separated list of channels e.g. -c0,1,3						
<b>Return</b>	List of values sorted from lower to higher channels CHn:vv <table border="1" style="margin-left: 20px;"> <tr> <td>n</td> <td>Input Channel</td> </tr> <tr> <td>vv</td> <td>Input Current</td> </tr> </table>			n	Input Channel	vv	Input Current
n	Input Channel						
vv	Input Current						
<b>Call (-tA)</b>	LucidIoCtrl -d[COMx] -c[Channels] -tA -r <u>Channels:</u> Comma separated list of channels e.g. -c0,1,3						
<b>Return</b>	CHn:dd <table border="1" style="margin-left: 20px;"> <tr> <td>n</td> <td>Input Channel</td> </tr> <tr> <td>dd</td> <td>ADC Value</td> </tr> </table>			n	Input Channel	dd	ADC Value
n	Input Channel						
dd	ADC Value						

#### LucidIoCtrl Command Line Tool Example

Read voltages from all input channels:

```

LucidIoCtrl -dCOM4 -c0,1,2,3 -tV -r [ENTER]
-> CH0:6.000 CH1:2.500 CH2:0.000 CH3:-2.500
    
```

Request Frame

OPC	P1	P2	LEN
0x48	Channel Mask	Value Type	0

Value	Description																											
Channel Mask	Channel Mask Specifies the output channels to access																											
	<table border="1"> <thead> <tr> <th>Channel</th> <th>Bit Position</th> <th>Value</th> </tr> </thead> <tbody> <tr> <td>0</td> <td>0</td> <td>0x01</td> </tr> <tr> <td>1</td> <td>1</td> <td>0x02</td> </tr> <tr> <td>2</td> <td>2</td> <td>0x04</td> </tr> <tr> <td>3</td> <td>3</td> <td>0x08</td> </tr> <tr> <td>4</td> <td>4</td> <td>0x10</td> </tr> <tr> <td>5</td> <td>5</td> <td>0x20</td> </tr> <tr> <td>6</td> <td>6</td> <td>0x40</td> </tr> <tr> <td>7</td> <td>P1A 0</td> <td>P1=0x80 P1A = 0x01</td> </tr> </tbody> </table>	Channel	Bit Position	Value	0	0	0x01	1	1	0x02	2	2	0x04	3	3	0x08	4	4	0x10	5	5	0x20	6	6	0x40	7	P1A 0	P1=0x80 P1A = 0x01
	Channel	Bit Position	Value																									
	0	0	0x01																									
	1	1	0x02																									
	2	2	0x04																									
	3	3	0x08																									
	4	4	0x10																									
	5	5	0x20																									
	6	6	0x40																									
7	P1A 0	P1=0x80 P1A = 0x01																										
Values are bitwise OR combined																												
Size of P1 is 1 or 2 bytes. If Bit 7 of P1 is set, a subsequent P1A is expected.																												
<u>Examples:</u>																												
Accessing channel numbers:																												
0 and 3      Value = 0x01 OR 0x08 = 0x09																												
1 and 2      Value = 0x02 OR 0x04 = 0x06																												
1, 2 and 7   Value P1 = 0x02 OR 0x04 = 0x86																												
Value P1A = 0x01 (for channel 7)																												
Value Type	Supported Value Types																											
	<table border="1"> <thead> <tr> <th>Value Type</th> <th>Value Range</th> <th>Size</th> </tr> </thead> <tbody> <tr> <td>Signed Voltage Resolution 1 <math>\mu</math>V (0x1D)</td> <td>-100,000,000 <math>\mu</math>V ~ 100,000,000 <math>\mu</math>V (-100 V ~ 100 V)</td> <td>4 Bytes</td> </tr> <tr> <td>Signed Voltage Resolution 1 mV (0x1C)</td> <td>-30,000 mV ~ 30,000 mV (-30 V ~ 30 V)</td> <td>2 Bytes</td> </tr> <tr> <td>Signed Current Resolution 1nA (0x23)</td> <td>-100,000,000 nA ~ 100,000,000 nA (-100 mA ~ 100mA)</td> <td>4 Bytes</td> </tr> <tr> <td>ADC Value (0x10)</td> <td>0 ~ 65,535</td> <td>2 Bytes</td> </tr> </tbody> </table>	Value Type	Value Range	Size	Signed Voltage Resolution 1 $\mu$ V (0x1D)	-100,000,000 $\mu$ V ~ 100,000,000 $\mu$ V (-100 V ~ 100 V)	4 Bytes	Signed Voltage Resolution 1 mV (0x1C)	-30,000 mV ~ 30,000 mV (-30 V ~ 30 V)	2 Bytes	Signed Current Resolution 1nA (0x23)	-100,000,000 nA ~ 100,000,000 nA (-100 mA ~ 100mA)	4 Bytes	ADC Value (0x10)	0 ~ 65,535	2 Bytes												
	Value Type	Value Range	Size																									
	Signed Voltage Resolution 1 $\mu$ V (0x1D)	-100,000,000 $\mu$ V ~ 100,000,000 $\mu$ V (-100 V ~ 100 V)	4 Bytes																									
	Signed Voltage Resolution 1 mV (0x1C)	-30,000 mV ~ 30,000 mV (-30 V ~ 30 V)	2 Bytes																									
Signed Current Resolution 1nA (0x23)	-100,000,000 nA ~ 100,000,000 nA (-100 mA ~ 100mA)	4 Bytes																										
ADC Value (0x10)	0 ~ 65,535	2 Bytes																										

Response Frame:

Status	LEN	Data Field
Status	Length	Value(s)

In case of successful execution, the command returns the read values of the channels specified in the Channel Mask in channel number ascending order.

In case of an error, the command returns the Execution Status Code documented in the general *LucidControl User Manual*.

Example of GetloGroup Request:

The following request frame reads voltage inputs 0 and 1

Opcode	P1	P2	Length
0x48	0x03	0x00	0x00

Channel Mask (P1):  $0x01 \text{ OR } 0x02 = 0x03$

Response Frame:

For input 0 = 5.000 V, input 2 = 2.500V

Values in Data Field are in ascending order Channel 0, Channel 1.

Header Field		Data Field							
Status	LEN	Value Channel 0				Value Channel 1			
0x00	0x08	0x40	0x4B	0x4C	0x00	0xA0	0x25	0x26	0x00

## 3.4 IO Configuration Parameters

LucidControl modules are configured by a set of System Configuration Parameters and IO Configuration Parameters.

The parameters are accessible by the SetParam and GetParam command which are described in the general *LucidControl User Manual*.

### 3.4.1 inAnValue

This IO Configuration Parameter contains the ADC value of the input.

<b>Parameter</b>	<i>inAnValue</i>	<b>Access</b>	Read
<b>Address</b>	0x1000		
<b>Values</b>	ADC Input Value		
<b>Default Value</b>	0x00	<b>Parameter Type</b>	2 Bytes unsigned
<b>LucidIoCtrl Command Line Tool</b>			
<b>Parameter Name</b>	inAnValue	<b>Parameter Values</b>	0 ~ 65,535
<b>Call (Get)</b>	LucidIoCtrl -d[COMx] -c[Channel] -ginAnValue		

#### LucidIoCtrl Command Line Tool Example

Read value of input channel 0:

```
LucidIoCtrl -dCOM4 -c0 -ginAnValue [ENTER]
-> inAnValue=0
```

#### Note:

For normal operation it is recommended to use the function GetIo (3.3.1) in order to read the input value. The parameter provides the ADC Value (Value Type 0x10) only.

### 3.4.2 inAnMode

This IO Configuration Parameter configures the operation mode of the input.

<b>Parameter</b>	inAnMode	<b>Access</b>	Read / Write
<b>Address</b>	0x1100		
<b>Values</b>	Input Mode		
	<b>Byte</b>	<b>Mode</b>	
	0x00	inactive	
	0x01	standard	
<b>Default Value</b>	0x00	<b>Parameter Type</b>	1 Byte unsigned
<b>LucidIoCtrl Command Line Tool</b>			
<b>Parameter Name</b>	inAnMode	<b>Parameter Values</b>	inactive / standard
<b>Call (Set)</b>	LucidIoCtrl -d[COMx] -c[Channel] -sinAnMode=[Mode] {-p} {--default}		
<b>Call (Get)</b>	LucidIoCtrl -d[COMx] -c[Channel] -ginAnMode		

### LucidIoCtrl Command Line Tool Example

Set operation mode of input channel 0 to Standard Mode and make the setting persistent.

```
LucidIoCtrl -dCOM4 -c0 -sinAnMode=standard -p [ENTER]
```

Read the operation mode of input channel 0

```
LucidIoCtrl -dCOM4 -c0 -ginAnMode [ENTER]
-> inAnMode=standard
```

### 3.4.3 Bit Parameter inAnFlags

This IO Configuration Parameter groups Bit Parameters which are represented by one bit (e.g. having an "on" or "off" state only).

All values are reserved for future use.

### 3.4.4 inAnNrSamples

This IO Configuration Parameter specifies the number of oversampling cycles for an input channel.

Oversampling increases the quality of the converted result. The algorithm calculates an average signal and adds additional precision bits if possible.

Valid oversampling cycles are 2, 4, 8, 16, 128 or 256.



<b>Parameter</b>	<i>inAnNrSamples</i>	<b>Access</b>	Read / Write
<b>Address</b>	0x1112		
<b>Values</b>	2, 4, 8, 16, 128 or 256 oversampling cycles		
<b>Default Value</b>	16	<b>Parameter Type</b>	2 Bytes unsigned
<b>LucidIoCtrl Command Line Tool</b>			
<b>Parameter Name</b>	<i>inAnNrSamples</i>	<b>Parameter Values</b>	Cycles
<b>Call (Set)</b>	LucidIoCtrl -d[COMx] -c[Channel] -sinAnNrSamples=[cycles] {-p} {--default}		
<b>Call (Get)</b>	LucidIoCtrl -d[COMx] -c[Channel] -ginAnNrSamples		

### LucidIoCtrl Command Line Tool Example

Set number of oversampling cycles to 128 and make the setting persistent.

```
LucidIoCtrl -dCOM4 -c0 -sinAnNrSamples=128 -p [ENTER]
```

Read number of oversampling cycles of input channel 0

```
LucidIoCtrl -dCOM4 -c0 -ginAnNrSamples [ENTER]
```

```
-> inAnNrSamples=128
```

### 3.4.5 inAnOffset

This IO Configuration Parameter configures the Input Offset Compensation Value which is described in section 3.2.

<b>Parameter</b>	<i>inAnOffset</i>	<b>Access</b>	Read / Write
<b>Address</b>	0x1120		
<b>Values</b>	Offset Compensation in 100 $\mu$ V steps (-3 V ~ 3 V) Offset Compensation in 100 nA steps (-3 mA ~ 3 mA) -30,000 ~ 30000		
<b>Default Value</b>	0	<b>Parameter Type</b>	2 Bytes signed
<b>LucidIoCtrl Command Line Tool</b>			
<b>Parameter Name</b>	<i>inAnOffset</i>	<b>Parameter Values</b>	Voltage [100 $\mu$ V] Current [100 nA]
<b>Call (Set)</b>	LucidIoCtrl -d[COMx] -c[Channel] -sinAnOffset=[Value] {-p} {--default}		
<b>Call (Get)</b>	LucidIoCtrl -d[COMx] -c[Channel] -ginAnOffset		

### LucidIoCtrl Command Line Tool Example

Set Input Offset Compensation value of input channel 0 to -500 $\mu$ V and make the setting persistent.

```
LucidIoCtrl -dCOM4 -c0 -sinAnOffset=-5 -p [ENTER]
```

Read Offset Compensation value

```
LucidIoCtrl -dCOM4 -c0 -ginAnOffset [ENTER]
```

```
-> inAnOffset=-5
```

## 4 Specification

Parameter	Condition	Value
<b>Inputs</b>		
No of Input Channels		4/8
<b>Input - Electrical Characteristics</b>		
Measurement Method		Analog to Digital Conversion
Resolution		12 bit hardware, 14 bit oversampled
Accuracy		typ. $\pm 0,25\%$ of full scale range
Max. Measuring Error		$\pm 5$ LSB
Input Resistance	$R_{In}$	$> 100$ k $\Omega$
<b>Input – Timing Characteristic</b>		
Acquisition Interval / Channel	$T_{Scan}$	5 ms
<b>Module – Communication</b>		
USB		2.0 Full Speed CDC Profile
<b>Module – Electrical Characteristics</b>		
Power Supply		USB Bus Powered with +5V No additional Power Supply needed.
Maximum Rated Supply Current		40 mA
<b>Module – Environment</b>		
Temperature	Storage	$-20$ °C ... $+70$ °C
	Operation	$0$ °C ... $+55$ °C
Humidity		$< 85\%$ RH, non-condensing
<b>Module – Housing</b>		
Dimensions L x W x H		90 x 54 x 62 mm
Weight (in total)		120 g
Assembly		Rail-Mount (EN 50022, TS35)
Protection Class (DIN 40050)		IP20
<b>Module - Indicators</b>		
		<ul style="list-style-type: none"> <li>• Operation and Error Indicator</li> <li>• Communication Indicator</li> </ul>

Tab. 2 AI4/AI8 Specification

## 5 Order Information

Order Code	Product
LCTR-AI4-5	LucidControl Analog Input USB Module with 4 channels 0 ~ 5 V.
LCTR-AI4-10	LucidControl Analog Input USB Module with 4 channels 0 ~ 10 V.
LCTR-AI4-24	LucidControl Analog Input USB Module with 4 channels 0 ~ 24 V.
LCTR-AI4-5S	LucidControl Analog Input USB Module with 4 channels -5 ~ 5 V.
LCTR-AI4-10S	LucidControl Analog Input USB Module with 4 channels -10 ~ 10 V.
LCTR-AI4-24S	LucidControl Analog Input USB Module with 4 channels -24 ~ 24 V.
LCTR-AI4-20M0	LucidControl Analog Input USB Module with 4 channels 0 ~ 20 mA.
LCTR-AI8-5	LucidControl Analog Input USB Module with 8 channels 0 ~ 5 V.
LCTR-AI8-10	LucidControl Analog Input USB Module with 8 channels 0 ~ 10 V.
LCTR-AI8-24	LucidControl Analog Input USB Module with 8 channels 0 ~ 24 V.
LCTR-AI8-5S	LucidControl Analog Input USB Module with 8 channels -5 ~ 5 V.
LCTR-AI8-10S	LucidControl Analog Input USB Module with 8 channels -10 ~ 10 V.
LCTR-AI8-24S	LucidControl Analog Input USB Module with 8 channels -24 ~ 24 V.
LCTR-AI8-20M0	LucidControl Analog Input USB Module with 8 channels 0 ~ 20 mA.

Tab. 3 Order Codes

## 6 Document Revision

Date	Rev.	
2013/02/24	1.0	
2016/01/28	1.1	
2016/04/26	1.2	
2023/04/06	1.3	Added documentation of AI8 module

Tab. 4 Document Revision



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